

PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

Third Coast Gage & Calibration

702 County Road 129, Alvin, Texas 77511

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Dimensional and Mechanical Calibration (As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Susses

Tracy Szerszen President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084

Initial Accreditation Date:	Issue	e Date:	Expiration Date:
June 09, 2016	Februar	y 22, 2023	February 22, 2025
Accreditation	No.:	Certifica	ate No.:
81020		L23-1	43

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: <u>www.pjlabs.com</u>



Certificate of Accreditation: Supplement

Third Coast Gage & Calibration

702 County Road 129, Alvin, Texas 77511 Contact Name: Layndon Collinsworth Phone: 832-569-2046

Accreditation is granted to the facility to perform the following calibrations:

MEASURED INSTRUMENT.	RANGE OR NOMINAL	CALIBRATION AND MEASUREMENT	CALIBRATION
QUANTITY OR GAUGE	DEVICE SIZE AS APPROPRIATE	CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	EQUIPMENT AND REFERENCE STANDARDS USED
OD Micrometer ^F	0.05 in to 1 in	(9.73 + 4.67L) µin	Gage Blocks
	(5 µin res)		Cal 10.0 Calibration of
	0.05 in to 1 in	(41.55 + 3.38L) µin	Micrometers & Setting
	(50 µin res)		Standards
	0.05 in to 4.5 in	(42.43 + 22.58L) µin	
	(0.000 1 in res)		
	5 in to 12 in	(25.89 + 14.55L) µin	
	(0.000 1 in res)		
	0.05 in to 4.5 in	(573.8 + 3.93L) µin	
	(0.001 in res)		
	5 in to 12 in	(563.19 + 3.67L) μin	
	(0.001 in res)		
ID Micrometer ^F	1 in to 40 in	(571 + 2.75L) μin	Labmaster, Gage Blocks
			Cal 10.0 Calibration of
			Micrometers & Setting
			Standards
Caliper ^F	1 in to 12 in	(563.19 + 3.67L) μin	Gage Blocks, Surface Plate
			Cal 11.0 Calibration of
			Calipers
Height Gage ^F	1 in to 30 in	(35.54 + 13.88L) µin	Gage Blocks, Surface Plate
			Cal 9.0 Calibration of Height
2			& Depth Gages
Gage Blocks ^F	0.05 in	2.3 μin	Labmaster, Gage Blocks
			Cal 13.0 Calibration of Gage
			Blocks
	0.1 in to 4 in	$(0.4 + 15.7L) \mu in$	Labmaster, Gage Blocks
			Cal 13.0 Calibration of Gage
			Blocks
Thread Plugs – Pitch	0.001 in to 2.5 in	52 µin	Labmaster, Gage Blocks,
Diameter ^F			Force System, Thread Wires
			Cal 4.0 Calibration of NON
			API /-2 or 5B Thread Plug
	0.001: / 0.5:	42	and King Gages
Inread Plugs – Major	0.001 in to 2.5 in	43 μ1n	Labmaster, Gage Blocks,
Diameter .			Force System
			A DI 7 2 or 5D Thread Dive
			and Bing Gages
	1		and king Gages



Dimensional

Certificate of Accreditation: Supplement

Third Coast Gage & Calibration

702 County Road 129, Alvin, Texas 77511 Contact Name: Layndon Collinsworth Phone: 832-569-2046

Accreditation is granted to the facility to perform the following calibrations:

Dimensional						
MEASURED INSTRUMENT,	RANGE OR NOMINAL	CALIBRATION AND MEASUREMENT	CALIBRATION			
QUANTITY OR GAUGE	DEVICE SIZE AS	CAPABILITY EXPRESSED	EQUIPMENT			
	APPROPRIATE	AS AN UNCERTAINTY (±)	AND REFERENCE			
			STANDARDS USED			
API Rotary Shouldered	0.1 in to 1 in	59 µin	Master Thread Gage,			
Gage Standoff ^F			Surface Plate, Height Gage			
			Cal 3.0 Calibration of API			
			Thread Gauges			
Ring Gage – Plain ^F	0.1 in to 8 in	(16.71 + 17.78L) µin	Labmaster, Gage Blocks			
			Class X only			
			Cal 8.0 Calibration of Plain			
			Rings			
Thread Wires F	0.001 in to 0.5 in	$(4.17 + 15.46L) \mu in$	Labmaster, Gage Blocks			
			Cal 7.0 Calibration of Thread			
			Thread Wires, Cylindrical			
			Plugs, & Pins			
Micrometer Setting	1 in to 12 in	$(0.37 + 15.77L) \mu in$	Labmaster, Gage Blocks			
Standards ^F			Cal 10.0 Calibration of			
			Micrometers & Setting			
			Standards			

Mechanical

MEASURED INSTRUMENT,	RANGE OR NOMINAL	CALIBRATION AND MEASUREMENT	CALIBRATION
QUANTITY OR GAUGE	DEVICE SIZE AS	CAPABILITY EXPRESSED	EQUIPMENT
	APPROPRIATE	AS AN UNCERTAINTY (±)	AND REFERENCE
			STANDARDS USED
Hydraulic Pressure Gauge ^F	100 psi to 2 999 psi	(7.957 x 10 ⁻² + 1.738 x 10 ⁻⁴ P) psig	Dead-weight tester
	3 000 psi to 40 000 psi	$(4.08 \times 10^{-1} + 5.644 \times 10^{-5} P)$ psig	Cal 20.0 Calibration od
		(nook to to oth k to t) poig	Pressure Gauges
Brinell Hardness Tester F	3 000 kgf	0.7 kgf	Load Cell
			Cal 22.0 Calibration of
			Hardness Testers & Brinnel
			Scopes
Torque Wrench ^F	20 lbf·ft to 1 000 lbf·ft	$(1.11 + 5.09 \text{ x } 10^{-3} \text{T}) \text{ lbf} \cdot \text{ft}$	Nobar 50682.LOG
			Transducer
			Cal 21.0 Calibration of Hand
			Torque Tools

1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.



Certificate of Accreditation: Supplement

Third Coast Gage & Calibration

702 County Road 129, Alvin, Texas 77511 Contact Name: Layndon Collinsworth Phone: 832-569-2046

Accreditation is granted to the facility to perform the following calibrations:

- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
- 3. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location. Example: Outside Micrometer^F would mean that the laboratory performs this calibration at its fixed location.
- 4. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.
- 5. The term P represents pressure in units appropriate to the uncertainty statement.
- 6. The term T represents torque in units appropriate to the uncertainty statement.

